



**Product Description**

Vibra-TITE 150 Wicking Adhesive and Sealant is a fast cure, low viscosity anaerobic compound which enables the material to seek voids in assembled components and cure anaerobically (absence of air) on close fitting metal parts.

**Typical Applications**

Vibra-TITE 150 can be used as a post assembly application preventing loosening of metal threaded fasteners.

**Instructions for Use**

Ensure parts are clean, dry and free from oil and grease.

**Procedure for Application**

Product is normally hand applied from the bottle directly onto threaded parts. For porosity or hairline cracks in casting products, brush directly onto the parts.

**Compatible Primers**

Primers such as Vibra-TITE Excel 611 (Primer N) or Excel 612 (Primer T) can be used. The use of primers can result in lower strength and performance should be tested after full cure.

**Technical Features**

Resin:.....Dimethylacrylate  
Color:.....Green  
Fixture Speed w/Primer..Not Recommended  
Fixture Speed w/out Primer.....10 minutes  
Viscosity.....12 cps  
Gap Fill.....0.004"  
Max. Operating Temp..... -65°F to +300°F

**Cured Performance**

Full Cure Time.....24 hours @ 68°F  
Typical Breakaway Strength...20-100 in.lbs.  
Typical Prevailing Strength...200-350 in.lbs.

**General Information**

**Storage**

Product should be stored in a cool and dry location at temperatures between 14°F (-10°C) to 86°F (30°C). Shelf life is 2 years from date of manufacture when stored at 72±8°F (22±4°C).

**Note**

Wicking Adhesive and Sealant can also be used as a weld or porosity sealant which seeks out casting irregularities (hairline cracks). A unique capillary action allows the sealant to penetrate the smallest pores or cracks to provide a positive seal. The product is fluorescent under UV lamps for inspection purposes. Not recommended for use with most plastic fasteners. Product conforms to MIL-S-46163A, ASTM D-5363, NSF.

**Health & Safety in use**

IRRITANT: Contains Methacrylate Esters which may irritate eyes, respiratory organs and skin. In case of contact with the skin, wash immediately with plenty of water.